SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
Product name: Eastman(TM) TOTM Plasticizer

Product No.: EAN 063039. 03758-00, P0375806, P0375807, P0375808, P0375800, P0375801, P0375802, P0375803, P0375804, P0375805, P0375808

Additional identification
Chemical name: 1,2,4-benzenetricarboxylic acid, tris(2-ethylhexyl) ester
CAS-No.: 3319-31-1

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Plasticizer
Uses advised against: None known.

1.3 Details of the supplier of the safety data sheet
Manufacturer / Supplier
Eastman Chemical Company
200 South Wilcox Drive
Kingsport, TN 37660-5280 US
+14232292000

Visit our website at www.EASTMAN.com or email emnmsds@eastman.com

1.4 Emergency telephone number:
For emergency health, safety, and environmental information, call 1-423-229-4511 or 1-423-229-2000.

For emergency transportation information, in the United States: call CHEMTREC at 800-424-9300 or call 423-229-2000.

SECTION 2: Hazards identification

LOW HAZARD FOR USUAL INDUSTRIAL OR COMMERCIAL HANDLING BY TRAINED PERSONNEL

SECTION 3: Composition/information on ingredients

3.1 / 3.2 Substances / Mixtures

General information:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Concentration</th>
<th>Additional identification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>tris(2-ethylhexyl) trimellitate</td>
<td>&gt;99.9%</td>
<td>CAS-No.: 3319-31-1</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>EC No.: 222-020-0</td>
<td></td>
</tr>
<tr>
<td>impurities</td>
<td>&lt;0.1%</td>
<td>not applicable</td>
<td></td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.
# This substance has workplace exposure limit(s).
SECTION 4: First aid measures

4.1 Description of first aid measures

**Inhalation:** Treat symptomatically. Move to fresh air. Get medical attention if symptoms persist.

**Eye contact:** Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. Get medical attention if symptoms persist.

**Skin contact:** Wash with soap and water. Get medical attention if symptoms occur.

**Ingestion:** Seek medical advice. Material is not expected to be absorbed from the gastrointestinal tract so that induction of vomiting should not be necessary.

4.2 Most important symptoms and effects, both acute and delayed: No known chronic or acute health risks.

4.3 Indication of any immediate medical attention and special treatment needed

**Hazards:** None known.

**Treatment:** Treat symptomatically.

SECTION 5: Firefighting measures

**General fire hazards:** None known.

5.1 Extinguishing media

**Suitable extinguishing media:** Water spray. Dry chemical. Carbon Dioxide. Foam.

**Unsuitable extinguishing media:** None known.

5.2 Special hazards arising from the substance or mixture: None known.

5.3 Advice for firefighters

**Special Fire Fighting Procedures:** None known.

**Special protective equipment for fire-fighters:** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: Accidental release measures
6.1 Personal precautions, protective equipment and emergency procedures: Wear appropriate personal protective equipment.

6.2 Environmental precautions: Not regarded as dangerous for the environment.

6.3 Methods and material for containment and cleaning up: Absorb spill with vermiculite or other inert material, then place in a container for chemical waste.

Notification Procedures: In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

SECTION 7: Handling and storage:

7.1 Precautions for safe handling: No special precautions are necessary beyond normal good hygiene practices. See Section 8 of the MSDS for additional personal protection advice when handling this product.

7.2 Conditions for safe storage, including any incompatibilities: Keep container closed.

7.3 Specific end use(s): Plasticizer

SECTION 8: Exposure controls/personal protection

8.1 Control parameters
   Occupational exposure limits
   If exposure limits have not been established, maintain airborne levels to an acceptable level.

8.2 Exposure controls
   Appropriate engineering controls: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

   Individual protection measures, such as personal protective equipment
   General information: Eye bath. Washing facilities.
   Eye/face protection: It is a good industrial hygiene practice to minimize eye contact.
Skin protection
Hand protection: It is a good industrial hygiene practice to minimize skin contact.

Other: No data available.

Respiratory Protection: If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.

Hygiene measures: Observe good industrial hygiene practices.

Environmental Controls: No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical State: Liquid
Form: Viscous Liquid
Color: Colorless
Odor: Odorless
Odor Threshold: No data available.

pH: No data available.

Boiling Point: 414 °C (1,010.8 hPa)
Flash Point: 263 °C (Cleveland Open Cup)

Evaporation Rate: Not determined.

Flammability (solid, gas):
Flammability Limit - Upper (%): No data available.
Flammability Limit - Lower (%): No data available.

Vapor pressure: Not determined.
Vapor density (air=1): 18.9

Specific Gravity: 0.989 (20 °C)

Solubility(ies)

Solubility in Water: Dispersible | Negligible
Solubility (other): No data available.

Partition coefficient (n-octanol/water): No data available.

Autoignition Temperature: No data available.

Decomposition Temperature: 400 °C (DTA)
Dynamic Viscosity: No data available.

Kinematic viscosity: Not determined.

Explosive properties: No data available.
Oxidizing properties: No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity: None known.
10.2 Chemical stability: Stable
10.3 Possibility of hazardous reactions: None known.
10.4 Conditions to avoid: None at ambient temperatures.
10.5 Incompatible materials: Strong oxidizing agents.
10.6 Hazardous decomposition products: Carbon Dioxide. Carbon Monoxide.

SECTION 11: Toxicological information

Information on likely routes of exposure
Inhalation: None known.
Ingestion: None known.
Skin contact: None known.
Eye contact: None known.

11.1 Information on toxicological effects

Acute Toxicity

Oral
Product: No data available.
Specified substance(s) tris(2-ethylhexyl) trimellitate
impurities Oral LD-50: (Rat): > 3,200 mg/kg
Oral LD-50: (Mouse): > 3,200 mg/kg
No data available.

Dermal
Product: No data available.
Specified substance(s) tris(2-ethylhexyl) trimellitate
impurities Dermal LD-50: (Guinea Pig): > 20 ml/kg
No data available.

Inhalation
Product: No data available.
Specified substance(s) tris(2-ethylhexyl) trimellitate
impurities LC50 (Rat, 6 h): > 10 ppm
No data available.
Repeated dose toxicity
Product: No data available.
Specified substance(s) No data available.
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Skin corrosion/irritation:
Product: No data available.
Specified substance(s) No data available.
tris(2-ethylhexyl) trimellitate (Guinea Pig, 24 h): slight
impurities No data available.

Serious eye damage/eye irritation:
Product: No data available.
Specified substance(s) No data available.
tris(2-ethylhexyl) trimellitate (Rabbit, 24 h): slight
impurities No data available.

Respiratory or skin sensitization:
Product: No data available.
Specified substance(s) No data available.
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Germ cell mutagenicity
In vitro
Product: No data available.
Specified substance(s) No data available.
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

In vivo
Product: No data available.
Specified substance(s) No data available.
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Carcinogenicity
Product: No data available.
Specified substance(s) No data available.
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.
Reproductive toxicity
Product: No data available.
Specified substance(s)
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Specific target organ toxicity - single exposure
Product: No data available.
Specified substance(s)
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Specific target organ toxicity - repeated exposure
Product: No data available.
Specified substance(s)
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Aspiration hazard
Product: No data available.
Specified substance(s)
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Other adverse effects: No data available.

SECTION 12: Ecological information

12.1 Toxicity

Acute toxicity

Fish
Product: No data available.
Specified substance(s)
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Aquatic invertebrates
Product: No data available.
Specified substance(s)
tris(2-ethylhexyl) trimellitate No data available.
impurities No data available.

Chronic Toxicity

Fish
Product: No data available.
Specified substance(s)
12.2 Persistence and degradability

**Biodegradation**
- **Product:** No data available.
- **Specified substance(s):**
  - tris(2-ethylhexyl) trimellitate
  - Impurities
  - No data available.

**Biological Oxygen Demand:**
- **Product:** No data available.
- **Specified substance(s):**
  - tris(2-ethylhexyl) trimellitate
  - Impurities
  - BOD-5: 10 mg/g
  - No data available.

**Chemical Oxygen Demand:**
- **Product:** No data available.
- **Specified substance(s):**
  - tris(2-ethylhexyl) trimellitate
  - Impurities
  - No data available.

**BOD/COD ratio**
- **Product:** No data available.
- **Specified substance(s):**
  - tris(2-ethylhexyl) trimellitate
  - Impurities
  - No data available.

12.3 Bioaccumulative potential
- **Product:** No data available.
- **Specified substance(s):**
  - tris(2-ethylhexyl) trimellitate
  - Impurities
  - No data available.

12.4 Mobility in soil:
- No data available.
Known or predicted distribution to environmental compartments

tris(2-ethylhexyl) trimellitate  No data available.
impurities  No data available.

12.5 Results of PBT and vPvB assessment:

tris(2-ethylhexyl) trimellitate  No data available.
impurities  No data available.

12.6 Other adverse effects:  No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

General information:  No data available.
Disposal Methods:  Dispose of waste and residues in accordance with local authority requirements. Incinerate.

SECTION 14: Transport information

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company’s Hazardous Materials/Dangerous Goods expert for information specific to your situation.

DOT  Class not regulated

IMDG - International Maritime Dangerous Goods Code
Class not regulated

IATA  Class not regulated

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:
This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS (Canada) Status: noncontrolled

US EPCRA (SARA Title III) Section 313 - Toxic Chemical List
NONE

OSHA: nonhazardous

TSCA (US Toxic Substances Control Act): This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): This product is listed on the DSL. Any impurities present in this product are exempt from listing.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): This product is listed on AICS or otherwise complies with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): This product is listed in the Handbook or has been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.

**SECTION 16: Other information**

**HMIS® Hazard Ratings:** Health - 1, Flammability - 1, Chemical Reactivity - 0

*HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.*

**Revision Information:** New SDS

**Key literature references and sources for data:** No data available.

**Training information:** No data available.

**Regulation (EC) No. 1272/2008**

**Issue Date:** 03/27/2012

**SDS No:**

**Disclaimer:** This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.